



## Sani-Matic Job Description

**Title:** Welder/Fabricator  
**Reports to:** Manufacturing Manager

**Dept:** Manufacturing  
**Status:** Non-Exempt

### Position Summary:

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The primary responsibility of a GTA welder is the welding and fabrication of thin gauge stainless steel products such as tanks, frames, components, and sanitary tubing.

### Essential Functions:

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- Weld components in flat, vertical, or overhead positions.
- Monitor the fitting, burning, and welding processes to avoid overheating of parts or warping, shrinking, distortion, or expansion of material.
- Examine work pieces for defects, and measure work pieces with straightedges or templates to ensure conformance with specifications.
- Layout, position, align, and secure parts and assemblies prior to assembly, using straightedges, combination squares, calipers, and rulers.
- Report all non-conforming material to the Welding Team Leader immediately.
- Ensure assigned work is understood prior to commencing.
- Comply with standards and procedures of Sani-Matic's Health and Safety Manual and Occupational Health and Safety Regulations.
- Complete housekeeping duties in assigned area or project area daily and/or when required.
- Complete assigned work within given timeframe and according to specifications.
- Complete required paperwork.
- Perform other job responsibilities as assigned.

### Knowledge / Skills / Expertise:

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- High school education plus 3-5 years' experience with stainless steel GTA welding. GMA welding experience a plus.
- Possess a solid understanding of welding equipment and welding accessories.
- Must be able to read and interpret blueprints, welding process specifications and welding symbols.
- Must be able to operate manual or semi-automatic welding equipment to fuse metal segments using designated processes.
- Must have the ability to weld in all positions with good penetration and quality.
- Must be able to read a tape measure, pressure gauge, level, and square.
- Ability and willingness to follow directions and work independently.
- Good verbal communication skills.



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### **Environmental Conditions:**

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- Humidity level may be elevated during summer months.
- Exposure to certain contaminants, at times.
- Exposure to loud noise levels, at times.

### **Physical Demands:**

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- This position requires continual use of your hands, considerable use of your arms and legs and moving your whole body, such as climbing, lifting, balancing, walking, stooping and handling materials.
- Climbing on ladders, working on scaffolds to assemble structures or working in confined spaces, may be required at times.
- The use of safety equipment such as safety glasses, steel toed shoes, gloves, helmets and hearing protection is utilized daily.
- Must be able to lift and maneuver 50-lbs without physical restrictions.
- This is a 40 hour per week job with occasional mandatory overtime.

**Note:** This job description is reviewed periodically and may be subject to change.

**Note:** A written test and a welding test will be administered as part of the application process.

### **What Sani-Matic Offers:**

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A culture that embraces five Core Values:

- Do what is right.
  - Put customers first.
  - Commit to continuous improvement.
  - Focus on safety.
  - Deliver consistent quality.
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- A highly competitive wage and the ability for internal growth opportunities.
  - Health, vision, dental, LTD, STD, and Life Insurance.
  - 401k with company match.

Resumes can be sent online via the company's Careers website page or faxed to 608-226-8550.

