

Title: Welder/Fabricator
Reports to: Manufacturing Manager

Dept: Manufacturing
Status: Non-Exempt

Position Summary:

The primary responsibility of a GTA welder is the welding and fabrication of thin gauge stainless steel products such as tanks, frames, components, and sanitary tubing.

Essential Functions:

- Weld components in flat, vertical, or overhead positions.
- Monitor the fitting, burning, and welding processes to avoid overheating of parts or warping, shrinking, distortion, or expansion of material.
- Examine work pieces for defects, and measure work pieces with straightedges or templates to ensure conformance with specifications.
- Layout, position, align, and secure parts and assemblies prior to assembly, using straightedges, combination squares, calipers, and rulers.
- Report all non-conforming material to the Welding Team Leader immediately.
- Ensure assigned work is understood prior to commencing.
- Comply with standards and procedures of Sani-Matic's Health and Safety Manual and Occupational Health and Safety Regulations.
- Complete housekeeping duties in assigned area or project area daily and/or when required.
- Complete assigned work within given timeframe and according to specifications.
- Complete required paperwork.
- Perform other job responsibilities as assigned.

Knowledge / Skills / Expertise:

- High school education plus 3-5 years' experience with stainless steel GTA welding. GMA welding experience a plus.
- Possess a solid understanding of welding equipment and welding accessories.
- Must be able to read and interpret blueprints, welding process specifications and welding symbols.
- Must be able to operate manual or semi-automatic welding equipment to fuse metal segments using designated processes.
- Must have the ability to weld in all positions with good penetration and quality.
- Must be able to read a tape measure, pressure gauge, level, and square.
- Ability and willingness to follow directions and work independently.
- Good verbal communication skills.

Environmental Conditions:

- Humidity level may be elevated during summer months.
- Exposure to certain contaminants, at times.
- Exposure to loud noise levels, at times.

Physical Demands:

- This position requires continual use of your hands, considerable use of your arms and legs and moving your whole body, such as climbing, lifting, balancing, walking, stooping and handling materials.
- Climbing on ladders, working on scaffolds to assemble structures or working in confined spaces, may be required at times.
- The use of safety equipment such as safety glasses, steel toed shoes, gloves, helmets and hearing protection is utilized daily.
- Must be able to lift and maneuver 50 lbs without physical restrictions.
- This is a 40 hour per week job with occasional mandatory overtime.

Note: This job description is reviewed periodically and may be subject to change.

Note: A written test and a welding test will be administered as part of the application process.

What Sani-Matic Offers:

A culture that embraces five Core Values:

- Do what is right
 - Put customers first
 - Commit to continuous improvement
 - Focus on safety
 - Deliver consistent quality
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- A highly competitive wage and the ability for internal growth opportunities.
 - Health, vision, dental, LTD, STD, and Life Insurance.
 - 401k with company match.

Resumes can be sent online via the company's Careers website page or faxed to 608-226-8550.